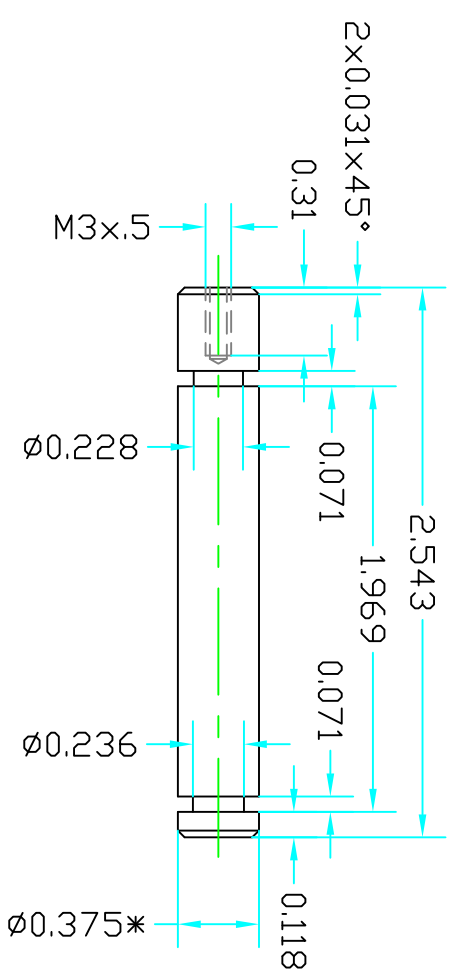
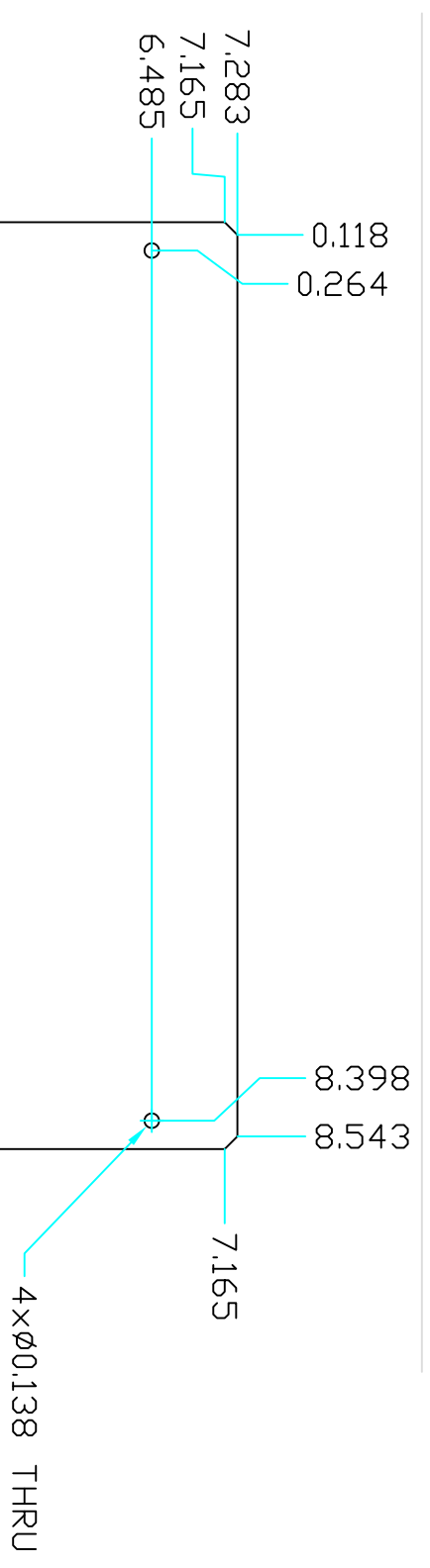


ZONE	REV	DESCRIPTION	REVISIONS	DATE	APPROVED



PART 1



5/64 THK

4 x Ø0.138 THRU

0.276  
0.000



PARTS LIST		PERMISSIBLE VARIATION IN INCH DIMENSIONS WITHOUT TOLERANCES		MACHINING TOLERANCES		
PART 2	1	EA	BASE	ALUMINUM	6061 Aluminum 0.08" Thick, 1/2" x 1/2" McMaster #8909SK6	117.01.00
PART 1	4	EA	STANGF	ALUMINUM	6061 Aluminum rod, 3/8" Diameter, McMaster #8974K24	117.01.00
FNO/REF# QTY, U/M		PART NAME		PART DESCRIPTION		REF. SHEET/DWG.
		MATERIAL				

UNLESS OTHERWISE SPECIFIED		SURFACE TEXTURE	
1. DIMENSIONS ARE IN INCHES.	2. MACHINING SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC BELLY 12	3. MARK ALL DETAILS EXCEPT COMMERCIAL PARTS WITH DWG.	4. BREAK ALL SHARP CORNERS 0.1 x 45° CHAMFER
5. FILED'S SHOWN SHARP = 1/4 RND	6. BREAK ALL SHARP CORNERS 0.1 x 45° CHAMFER	7. CUSTOM BORE & BEAD TOLERANCES 1/16 x 90°	8. CENTERS PERMISSIBLE.
9. DO NOT SCALE DRAWING.	10. ALL WELDING TO CONFORM TO LATEST AWS STANDARDS	TOLERANCES ARE NOT ACCUMULATIVE	

REV	DATE	BY	CHKD	APPV	TITLE
1	12/01/22	AD	KH	KH	SRF DEFUSER SUPPORT
2					
3					
4					
5					
6					
7					
8					
9					
10					

DESIGN APPROVATION	DATE	SCALE
OSI	12/01/22	1:1
Open Source Instruments Inc.		
DRAWING NUMBER		
117		
SHEET		
1 OF 1		
REVISION		
A		

6 5 4 3 2 1

A B C D

PART 2